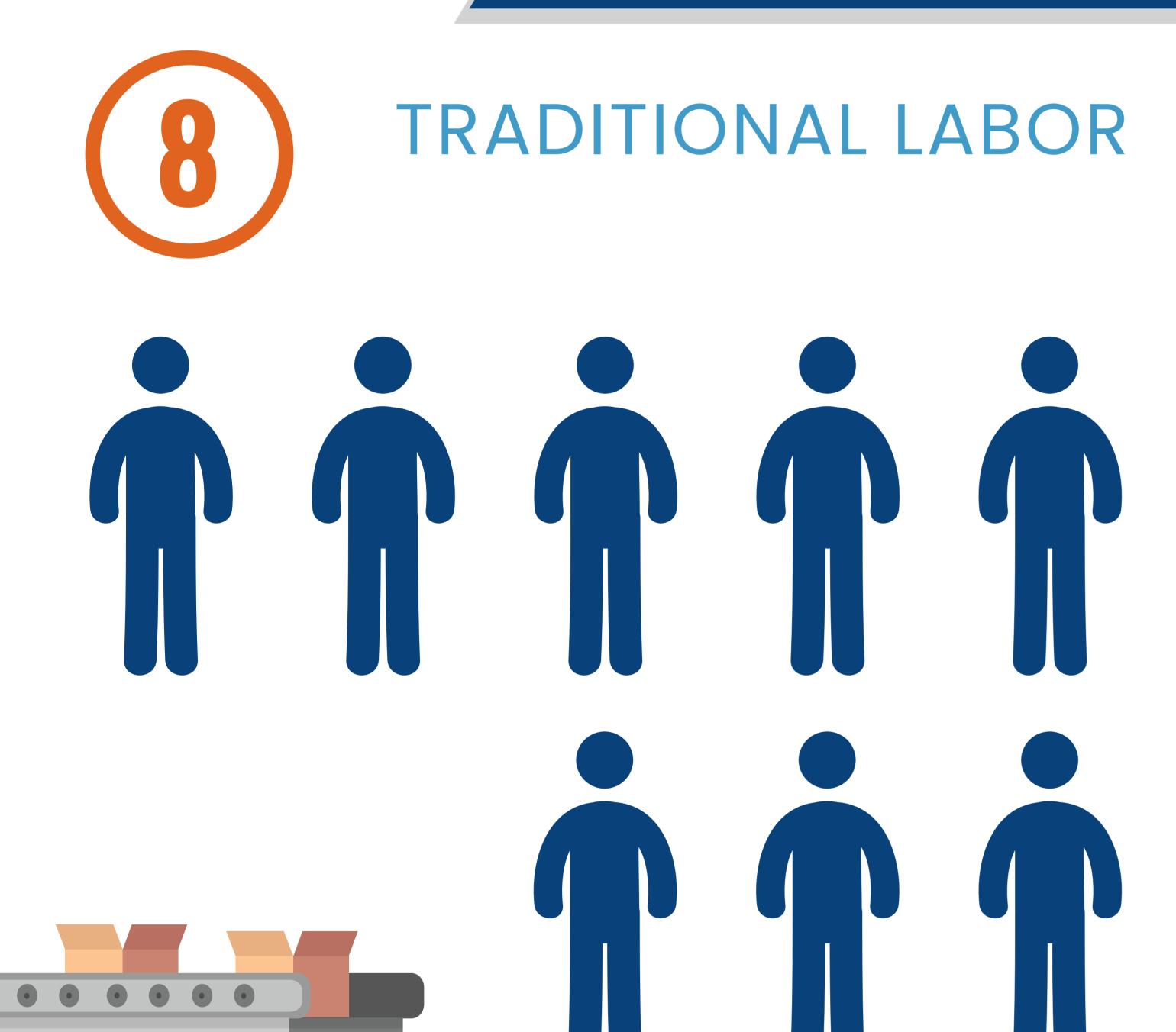
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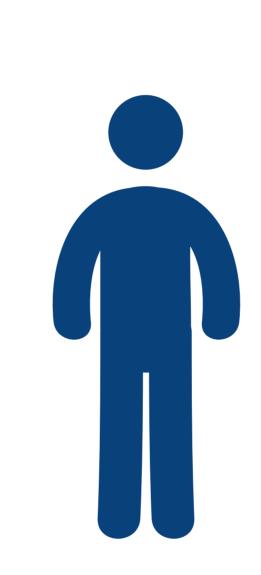


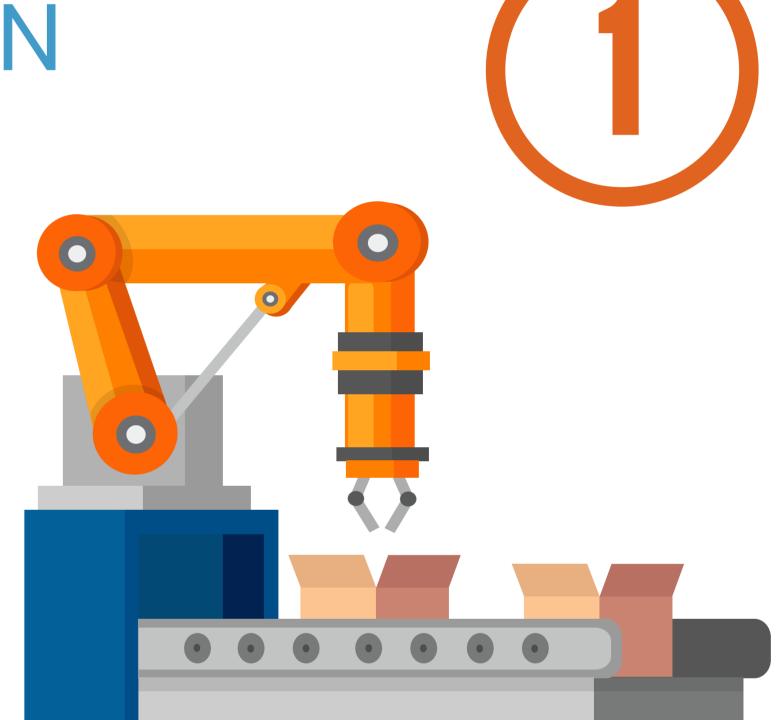
# AUTOMATION

#### OPERATORS P/SHIFT

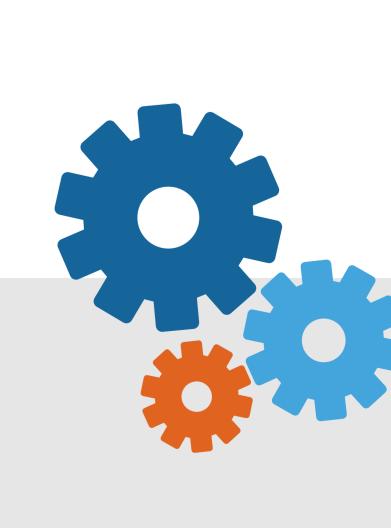


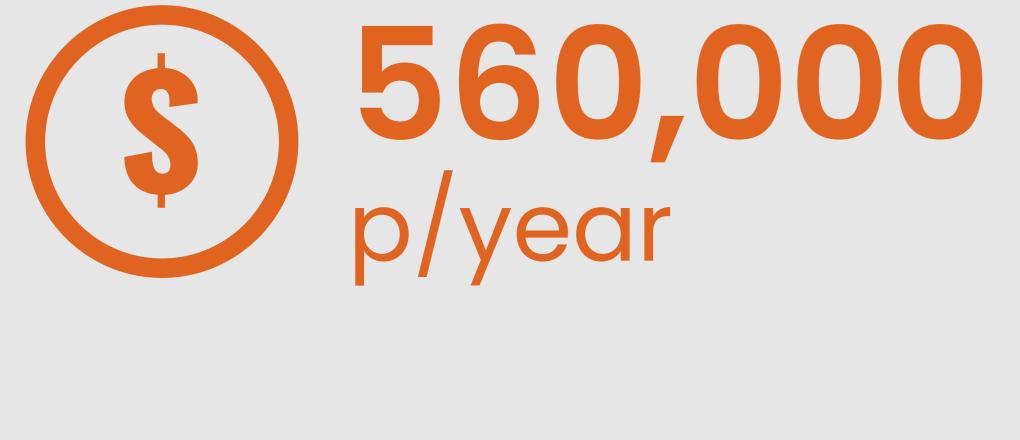
AUTOMATION

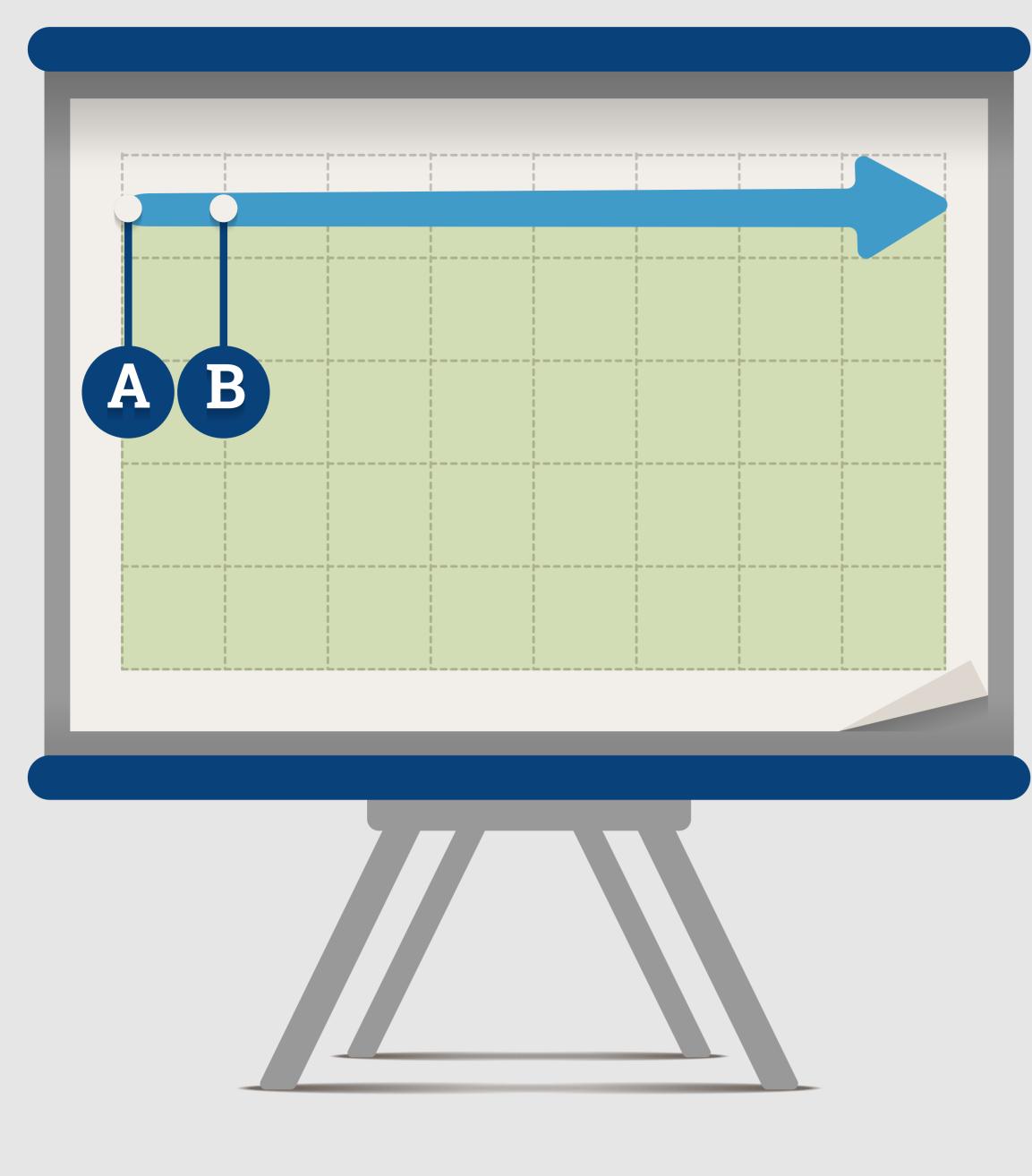




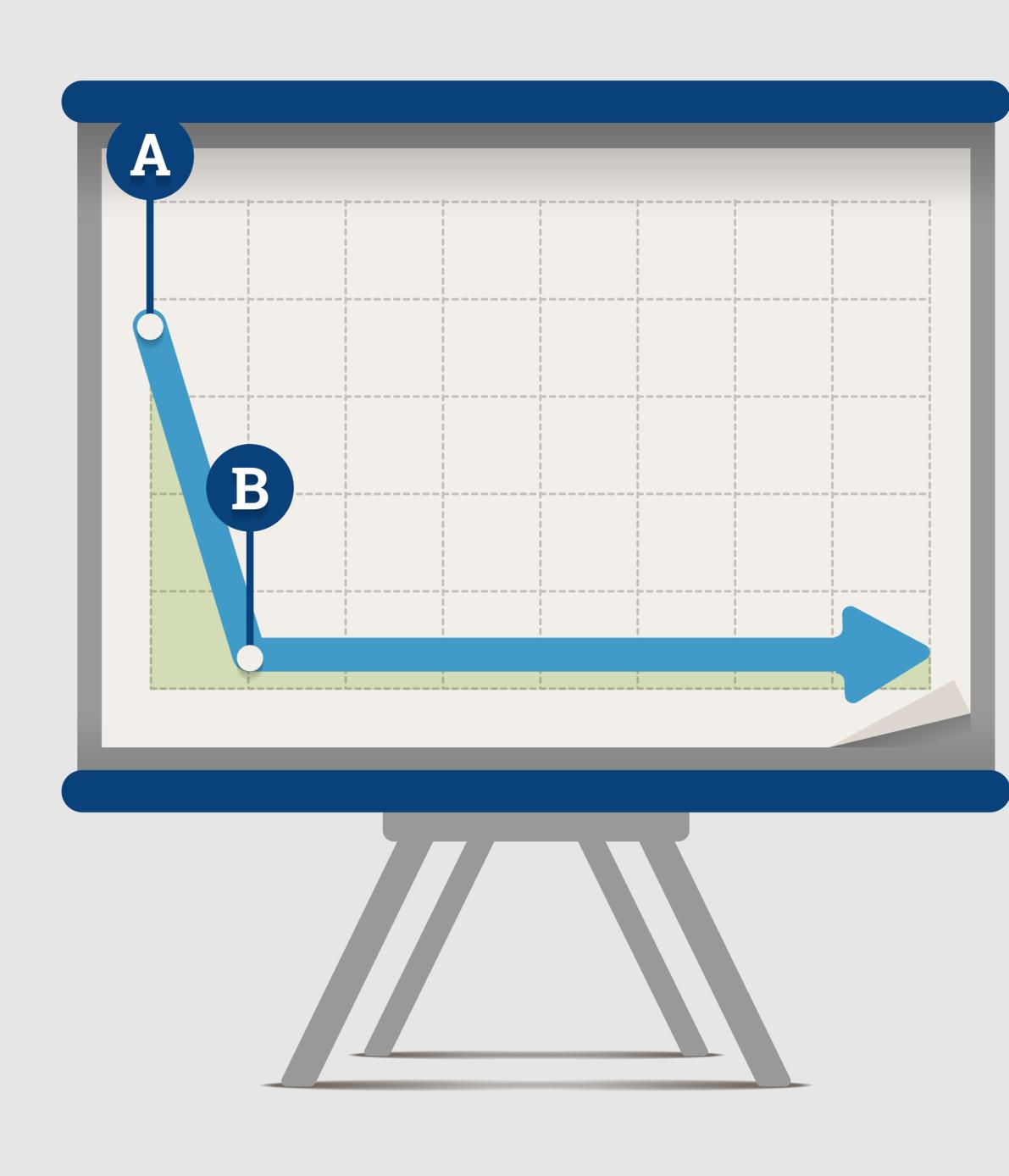
# OPERATOR COST P/YEAR











## MANUAL LABOR

### AUTOMATION



(Oppertor Costs)

\$560,000

(System) \$432,000 \$502,000 \$58,000

FIRST YEAR ROI



(Oppertor Costs)

\$560,000

(Oppertor Costs)

\$70,000

\$490,000

2 YEAR SAVINGS

\$548,000

SECOND YEAR ROI

\$1,120,000 \$572,000

TOTAL EXPENSE OVER 2 YEARS





**EMPLOYEE** 

TURNOVER







REPEATABILITY



RELIABILITY





FIXED



COSTS











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